Abstract. Pancreatic cancer is a lethal disease that remains one of the most resistant to traditional therapies. Immunotherapy in pancreatic cancer induces the recruitment and activation of T cells that recognize tumor-associated antigens (TAAs); thus, the mechanism differs from that of chemotherapy and radiotherapy. The goal of cancer immunotherapy is to elicit immune responses against autologous tumors, and especially to induce multiple T cell clones against a variety of TAAs. In the present study, we prepared a polyvalent tumor lysate vaccine engineered to express the α-gal epitopes, Galα1-3Galβ1-4 GlcNAc-R (i.e., α-gal tumor lysate), from primary tumors. The vaccine elicited strong antibody production against multiple TAAs in pancreatic cancer cells and induced activation of multiple tumor-specific T cells in α1,3-galactosyltransferase (α1,3GT) knockout (KO) mice. The tumor lysate vaccine exhibited a similar effect on pancreatic cancer stem cells (CSCs) with the CD44+CD24+ phenotype. Furthermore, in vivo experiments using NOD/SCID mice, inoculated with splenocytes from KO mice vaccinated with the α-gal tumor lysate and injected with pancreatic cancer cells, showed successful induction of a marked immune response that resulted in suppression of tumorigenesis and significant improvement in overall survival. In contrast, inoculation of lymphocytes from KO mice vaccinated with control tumor lysate vaccine had no effects on tumor growth and survival. The results of both in vitro and in vivo experiments emphasize the efficiency of tumor lysate vaccines expressing α-gal epitopes in targeting all pancreatic cancer cells, including differentiated cancer cells and pancreatic CSCs. The α-gal tumor lysate vaccine could be the basis for a novel therapeutic approach in human clinical trials.

Introduction

Pancreatic cancer is one of the most aggressive types of cancer. With a 5-year survival rate of <5%, it is the fourth most common cause of cancer-related deaths in the developed world (1). The reasons for the extremely poor prognosis are the late diagnosis, resistance to conventional chemotherapies, and high immunosuppression (2). Immunotherapy approaches designed to target tumor-associated antigens (TAAs) are promising treatments for pancreatic cancer. The major goal of immunotherapy is to activate CD8+ cytotoxic T lymphocytes (CTLs). Tumor-specific CTLs, activated by immunotherapy, are the effector cells most capable of directly recognizing and lysing cancer cells. However, immunotherapy alone is limited by the number of CTLs that can penetrate a large and established pancreatic tumor. To identify more efficient immunotherapies for pancreatic cancer, it is important to have an understanding of the following basic issues: i) the identity of tumor antigens and means to evaluate the immune response in pancreatic cancer; ii) mechanisms used by tumors to escape the immune system and strategies to overcome them; and iii) development of efficient immune interventions to eliminate pancreatic cancer cells. In particular, the identification of appropriate pancreatic cancer TAAs remains critical to the development of effective immunotherapy strategies and the assessment of tumor-specific CTL responses. Pancreatic
cancer immunotherapies have targeted a few known proteins that were either the products of oncogenes (e.g., mutated \textit{Kras}) (3) or differentially expressed glycoproteins such as MUC1, CEA (4), and mesothelin (5). However, vaccination against a single antigen has some disadvantages because it is unknown which of the identified antigens have the potential to induce an effective anti-tumor immune response. Furthermore, immunity against a single antigen may be ineffective in tumors with heterogeneous cell populations. In addition, the cellular environment in pancreatic cancer consists of not only cancer cells but also immune suppressive cells such as cancer-associated fibroblasts (CAFs), tolerogenic dendritic cells, myeloid-derived suppressor cells (MDCSs), immunosuppressive tumor-associated macrophages (TAMs), and T regulatory cells (6). These immunosuppressive cells inhibit the antitumor immunity induced by pancreatic cancer vaccines. The accumulation of these immunosuppressive cells in pancreatic cancer might be closely related to the extent of disease and fails to provide clinically relevant benefits (7).

Anti-Gal is the most abundant natural antibody in human sera from both normal subjects and patients with malignancies, and constitutes \( \sim 1\% \) of serum IgG (8). This antibody interacts specifically with the \( \alpha\)-gal epitopes on glycolipids and glycoproteins (8). Anti-Gal is produced primarily by anti-Gal B cells (i.e., B cells that can produce anti-Gal) present along the gastrointestinal tract due to continuous stimulation by bacteria of the natural flora (8). The \( \alpha\)-gal epitope is absent in humans but is synthesized by the glycosylation enzyme, \( \alpha 1,3\text{GT} \), in very large amounts in cells from non-primate mammals, primates and New World monkeys (8). The \( \alpha 1,3\text{GT} \) gene was inactivated as a pseudogene in ancestral Old World primates (8); thus, humans, apes, and Old World monkeys all lack \( \alpha\)-gal epitopes and instead produce anti-Gal in large amounts (8,9). Introduction of cancer cells, or molecules such as TAAs and tumor lysates expressing \( \alpha\)-gal epitopes, into humans results in the binding of anti-Gal to these epitopes in vivo. This interaction is evident in xenotransplantation, in which in vivo binding of anti-Gal to \( \alpha\)-gal epitopes on transplant pig hearts or kidneys is the main cause of hyperacute rejection of such grafts (9-11). This \textit{in situ} interaction between anti-Gal/\( \alpha\)-gal epitopes may be exploited for targeting cancer vaccines expressing \( \alpha\)-gal epitopes to antigen presenting cells (APCs).

In a recent study, we investigated the \textit{in vitro} and \textit{in vivo} effects of whole cell vaccination with \( \alpha\)-gal epitope-expressing pancreatic cancer cells (12). However, the effect was somewhat weak because melanoma cells transplanted in athymic mice formed tumors despite vaccination with \( \alpha\)-gal epitopes expressing pancreatic cancer cells. To further develop an effective immunotherapy for pancreatic cancer, we hypothesized that tumor lysate is a more suitable source of TAAs because it contains several known and unknown antigens in cancer cells and stromal cells that can elicit a broad spectrum anti-tumor immune response. Moreover, the primary tumor of pancreatic adenocarcinoma contains a subset of pancreatic cancer cells with stem cell properties (i.e., pancreatic cancer stem cells: pancreatic CSCs) (13,14). These pancreatic CSCs, whose phenotypic identification is still a matter of debate, could have different biologically important characteristics, such as the capacity to self-renew and divide asymmetrically (13,14).

In pancreatic cancer, recent data suggest that the presence of these putative CSCs in primary tumors is associated with shorter overall survival, resistance to the standard cytotoxic agent gemcitabine and enhanced metastatic potential (13,14). However, it is noteworthy that the induction of the immune response against pancreatic CSCs by standard vaccination with tumor lysate, as described above, is often difficult because the CSCs constitute only \( \sim 1\% \) of all cancer cells (13,14). Accordingly, it is desirable to prepare a vaccine from lysates of tumors engineered to express \( \alpha\)-gal epitopes to increase the immunogenicity of the broad-spectrum of TAAs present in both differentiated pancreatic cancer cells and pancreatic CSCs.

In the present study, we investigated the effects of vaccination with lysate from \( \alpha\)-gal epitope-expressing tumors, using adoptive transfer mouse models. The tumor growth of pancreatic cancer cells, which include differentiated pancreatic cancer cells and pancreatic CSCs, in NOD/SCID mice was examined as well as the survival of recipients. Furthermore, the immunoresponses of both B and T cells were investigated in details.

**Materials and methods**

**Ethics statement.** All animals were bred and maintained as specific pathogen-free condition (SPF) at the Institute of Experimental Animal Sciences, Osaka University Medical School. All animal care and procedures described in the present study were approved by the Ethics Review Committee for Animal Experimentation of Osaka University (experimental number 20-055-0), and animal wellbeing was taken into consideration in the study design. All animal experiments were performed in accordance with the Guidelines for proper conduct for animal experiments from Scientific Council of Japan.

**Mice.** Mice used in the present study had disrupted \( \alpha 1,3\text{galactosyltransferase (}\alpha 1,3\text{GT}) \) genes and are referred as \( \alpha 1,3\text{GT knockout (KO) mice} \). The \( \alpha 1,3\text{GT KO} \) mice were generated on a C57BL/6xBALB/c genetic background (H-2bxd) (15,16). Prior to the experimental procedure, anti-Gal antibody (Ab) production was elicited in 6- to 8-week-old \( \alpha 1,3\text{GT KO} \) mice by four weekly intraperitoneal (i.p.) injections with 100 mg of pig kidney membrane homogenate (9). The amount (titer) of anti-Gal Ab was confirmed to be similar to that observed in humans (1:400 to 1:2,000, designated as high anti-Gal KO mice) by enzyme-linked immunosorbent assay (ELISA) with synthetic \( \alpha\)-gal epitopes linked to bovine serum albumin (BSA) (Dextra Laboratories Ltd., Berkshire, UK) as the solid phase antigen (9,12,15).

**Preparation of tumor lysate vaccines expressing \( \alpha\)-gal epitopes.** The human pancreatic cancer cell line, PANC1 (ATCC, Manassas, VA, USA), which intrinsically expressed the Mucin1 (MUC1) molecule, was employed (12,17). We established stable PANC1-transfected cells, expressing \( \alpha\)-gal epitopes, by mouse \( \alpha 1,3\text{GT} \) gene transfection (called \( \alpha\)-gal PANC1) as previously described (12). To generate PANC1 tumors, 2x10⁶ live cells (either parental or \( \alpha\)-gal PANC1) were injected subcutaneously into the back of non-obese
diabetic severe combined immunodeficiency (NOD/SCID) mice (NOD. CB17-Prkdcscid/J mice; Charles River, Tokyo Japan). The grown PANC1 tumors were enucleated and homogenized under sterile conditions, washed with 200 ml of PBS and centrifuged at 30,000 x g. The tumor membranes were resuspended at 100 mg/ml (weight/volume) in saline, and were subsequently irradiated with 50 Gy and frozen until needed (Fig. 1A).

Tumor lysate vaccination. The high anti-Gal KO mice were vaccinated by i.p. injection five times at 1-week intervals with 10 mg of 50-Gy-irradiated parental or α-gal PANC1 tumor lysates (abbreviated here as pt-lysate or α-gal-t-lysate, respectively). One week after the 5th vaccination, the mice were assessed for immune response induced by tumor lysate vaccination as described below (Fig. 1A). To compare the effectiveness of the α-gal PANC1 whole cell (abbreviated here as α-gal-whole-c) with that of α-gal-t-lysate vaccine, the mice received five i.p. injections of 1x10^6 cells of 50 Gy-irradiated α-gal PANC1 whole cell vaccine in a manner similar to the tumor lysate vaccine (Fig. 1A) (12).

Enzyme-linked immunosorbent assay (ELISA). To determine whether the studied tumor lysates expressed α-gal epitopes, the tumor homogenates were assayed by ELISA using the monoclonal anti-Gal IgM Ab, M86, as previously described (17-19). The expression level of MUC1 in tumor lysates was assessed by ELISA using anti-MUC1 monoclonal antibody (mAb) (clone VU4H5; Santa Cruz biotechnology, Santa Cruz, CA, USA; cat. no. sc-7313, lot no. B1611). Anti-MUC1 IgG production, was detected by ELISA using MUC1-βSA as the solid phase antigen, as previously described (12). Anti-PANC1 IgG production was detected by ELISA using dried-up PANC1 cells as the solid phase antigen, as previously described (20).

Enzyme-linked immunospot analysis (ELISPOT). An enzyme-linked immunospot (ELISPOT) assay was used to identify the expansion of anti-MUC1 secreting B cells and MUC1-specific activated T cells (i.e., IFN-γ secreting T cells), using a previously described method (12).

Immunohistochemical analysis and immunofluorescence microscopy. Parental PANC1 and α-gal PANC1 tumor

Figure 1. The experimental design. (A) Experimental design of in vivo studies. (B) Production of anti-MUC1 IgG in adoptive transferred NOD/SCID mice, assessed by ELISA. (C) Production of anti-PANC1 IgG in adoptive transferred NOD/SCID mice, assessed by ELISA. Data represent either anti-MUC1 or anti-PANC1 IgG activities in five representative mice for each group of ten with similar results.
specimens, generated in NOD/SCID mice, were cut into small blocks, fixed in formalin and then embedded in paraffin. Tissue sections (4 µm thick) were incubated with either mouse anti-human MUC1 mAb (1:100; Santa Cruz Biotechnology; clone VU4H5, cat. no. sc-7313, lot. no. B161) or M86 anti-Gal mAb (1:2) (21) in PBS Tween-20 (0.05% w/v) for 16 h at 4°C. The sections were then incubated with appropriate antibodies (for anti-MUC1 Ab, HRP-conjugated goat anti-mouse IgG, dilution 1:1,000; for M86 mAb, HRP-conjugated goat anti-mouse IgM, dilution 1:1,000). Immunostaining was visualized with 0.02% diaminobenzidine (DAB; Sigma-Aldrich) as the chromogen. The specificity of the primary Abs was verified using control sections prepared as described above but without the use of the primary Abs.

To evaluate the expression of CD44 and CD24, which are CSC markers of pancreatic cancer, on parental and α-gal PANC1 tumors, tissue sections were incubated with either rabbit anti-human CD44 mAb (dilution 1:100; Abcam, Cambridge, MA, USA; cat. no. ab97478) or rabbit anti-human CD24 mAb (dilution 1:100, Santa Cruz Biotechnology; cat. no. FL-80, sc-11406), respectively, followed by incubation with Alexa Fluor 555 goat anti-rabbit IgG Ab (A21429, dilution 1:1,000; Invitrogen). Fluorescence signals were observed with a Biozero fluorescence microscope (Keyence Corporation of America, Elmswood Park, NJ, USA). The α-gal epitopes in PANC1 tumors were detected by incubating the sections with M86 anti-Gal mAb (1:2 dilution) (21) in PBS Tween-20 for 16 h at 4°C, followed by incubation with Alexa Fluor 488 goat anti-mouse IgM Ab (A21042; dilution 1:1,000; Invitrogen). Fluorescence signals were assessed by fluorescence microscopy.

Flow cytometric analysis. To investigate Ab production against differentiated pancreatic cancer cells (isolated differentiated cancer cells from PANC1 cells; i.e., CD44 CD24+ PANC1 cells) and pancreatic CSCs (isolated cancer stem cells from PANC1 cells; i.e., CD44−CD24− PANC1 cells), cells were stained with sera from KO mice vaccinated with pt-lysate, α-gal-t-lysate, or α-gal-whole-c, as previously described (12). To determine whether or not splenocytes from the vaccinated αL3GT KO mice can be specifically stimulated by MUC1 peptide, PANC1 cells or PANC1 tumor lysate, a carboxyfluorescein diacetate succinimidyl ester (CFSE; Invitrogen, Carlsbad, CA, USA; CellTrace™ CFSE Cell Proliferation kit, cat. no. C34554) assay was performed according to the manufacturer's recommended protocol. Human embryonic kidney HEK293 cells were also employed as stimulatory cells. The CFSE labeled mouse splenocytes were cultured in 96-well round bottom plates (cat. no. 3870-096; Iwaki, Japan) at 2x10^5 cells/well with 1x10^4 stimulatory cells (irradiated PANC1 or HEK293 cells), and 10 µg/well of MUC1 peptide, 10 mg/well of PANC1 tumor lysate or 3 µg/ml of ConA. The stimulated cells were cultured for 72 h. Proliferation of either CD4+ or CD8+ responder T-cells was measured with a FACSCalibur and analyzed with CellQuest software (BD Biosciences).

In vivo studies of the tumor lysate vaccine. As shown in Fig. 1A, high anti-Gal KO mice (n=90) were generated by immunization with pig kidney fragments, then vaccinated with pt-lysate (n=30), α-gal-t-lysate (n=30) or α-gal-whole-c (n=30). One week after the last vaccination, splenocytes were prepared from successfully vaccinated donor KO mice and then suspended in warm (37°C), sterile RPMI complete medium containing 50 µM of 2-mercaptoethanol. For adoptive transfer, these isolated splenocytes were transferred by i.p. injection into NOD/SCID mice three times at 3-day intervals (75-150x10^6 cells/vaccinated KO mouse). Splenocytes obtained from pt-lysate-, α-gal-t-lysate- or α-gal-whole-c-vaccinated KO mice were injected in equal amounts into NOD/SCID recipient mice (in total, 9x10^6 splenocytes were transferred; each group, n=10 transferred NOD/SCID mice). One day after adoptive transfer, all NOD/SCID mice were challenged with subcutaneous injection of either 10x10^6 live PANC1 cells or 5x10^6 CD44+CD24+ PANC1 cells (i.e., the pancreatic CSC fraction of PANC1 cells) (14). Subsequently, these mice were examined for both tumor growth and survival. All mice were monitored every day after injection to detect the changes of general signs. Mice were sacrificed at the humane endpoints defined as following changes: i) physical appearance (self-injury, soiling of hair with urine of faces, bleeding, severe body weight loss defined by >20% loss in maximal body weight and loss of appetite); ii) clinical physiology (tachypnea and low body temperature). When remarkable increase of tumor size, defined by >10% increase in body weight was observed, mice were humanely sacrificed. The mice were induced deep anesthesia by isoflurane and subsequently sacrificed by cervical dislocation.

Statistical analysis. Data were collected from at least five independent experiments. Quantitative data were expressed as the mean ± SD. Statistical analysis was performed using the Student's t-test. Kaplan-Meier curves of estimated survival were generated, and comparisons between parental PANC1 tumor lysate, α-gal PANC1 tumor lysate, and α-gal PANC1 whole cell vaccine groups were performed using a two-sided log rank test. A P-value <0.05 was considered significant.

Results

Generation of a tumor lysate vaccine expressing α-gal epitopes. The histological findings of the PANC1 tumors originating from parental and α-gal PANC1 cells were compatible with those of human pancreatic cancer (Fig. 2A). Low expression levels of α-gal epitopes were observed in the parental PANC1 tumor, whereas high expression levels were detected on the cell surface of α-gal PANC1 tumors (Fig. 2A). The low expression of α-gal epitopes in parental PANC1 tumor was likely dependent on the migration of stromal tissues, including vascular and fibrous cells that originated from recipient NOD/SCID mice.

We previously reported the expression of 5x10^13 α-gal epitopes/mg-lysate in pig kidney fragments (9,19). ELISA determined that approximately 2x10^4 α-gal epitopes/mg-lysate were expressed in α-gal-t-lysate (Fig. 2B). For α-gal-whole-c, similar levels of α-gal epitope expression were detected (~2x10^9 α-gal epitopes/cell). A BCA protein assay was performed to assess the accurate protein concentration of tumor lysates or α-gal-whole-c. The protein concentration was approximately 1 mg/ml for both tumor lysates and α-gal-whole-c. Therefore, 100 mg of glycoprotein/i.p. injection, expressing 2x10^10 α-gal epitopes, was contained in either the 10 mg α-gal-t-lysate or
1×10^6 α-gal-whole-c vaccination given to high anti-Gal KO mice. Similar levels of MUC1 expression were observed in parental and α-gal PANC1 tumors by both immunohistochemical staining and ELISA (Fig. 2C and D). Similar levels of MUC1 expression were also observed in α-gal-whole-c (data not shown).

Vaccination with α-gal PANC1 tumor lysate induces an effective antitumor immune response of both B- and T-cells. As shown in Fig. 3 (A and B; anti-PANC1 IgG response, C and D; anti-MUC1 IgG response), repeated vaccinations (five times) with 10 mg/i.p. injection of α-gal-t-lysate elicited strong responses of anti-PANC1 IgG and anti-MUC1 IgG. Vaccinations with pt-lysate did not induce these Ab responses. Vaccination with the α-gal-t-lysate elicited a ~16-fold increase in both anti-PANC1 IgG and anti-MUC1 IgG production, compared with the pt-lysate vaccination. There was ~2-4-fold higher production of anti-PANC1 IgG observed in sera from α-gal-t-lysate vaccinated KO mice than detected after vaccination with α-gal-whole-c; however, there were no differences in anti-MUC1 IgG production (data not shown).

To further investigate the subclass of immunoglobulin reactivity of either anti-PANC1 IgG or anti-MUC1 IgG, we performed an ELISA using HRP-conjugated goat anti-mouse IgG1, IgG2a, IgG2b and IgG3 mAbs as secondary antibodies. All secondary antibodies were purchased from Bethyl Laboratories Inc. Sera from α-gal-t-lysate-vaccinated KO mice showed large amounts of all IgG subclasses, including IgG1, IgG2b, IgG2a and IgG3. The IgG1 subclass of both anti-PANC1 and anti-MUC1 IgG was especially expressed, and induces strong antitumoral cytolysis through antibody-dependent cell-mediated cytotoxicity and complement-dependent cytotoxicity (Fig. 4A and C). On the other hand, sera from pt-lysate-vaccinated KO mice produced only a small amount of IgG1 and did not produce the IgG2a, IgG2b and IgG3 subclasses (Fig. 4B and D). With the α-gal-whole-c vaccination, there was no production of the IgG2a subclass of either anti-PANC1 or anti-MUC1 IgG in sera despite production of large amounts of the other IgG subclasses (data not shown) (12).

As shown in Fig. 5A, splenocytes isolated from pt-lysate-vaccinated KO mice displayed 136.7±13.2 spots/1×10^6 splenocytes of anti-MUC1-secreting B cells. In contrast, α-gal-t-lysate-vaccinated KO mice had 305.3±44.0 spots/1×10^6 splenocytes (P=0.0071). In pt-lysate-vaccinated KO mice, we detected 181.7±27.5 and 44.3±6.5 spots of IFN-γ secreting T cells in the presence and absence of the MUC1 peptide stimulator, respectively; thus, a significant increase in the number of spots was observed with MUC1 peptide stimulation (P=0.0011; Fig. 5B). In α-gal-t-lysate-vaccinated α1,3GT KO mice, 626.7±118.6 and 76.3±12.9 spots were detected with or without MUC1 peptide stimulation, respectively, and the difference in the number of spots was also significant (P=0.0013; Fig. 5B). Furthermore, the number of spots in the presence of the MUC1 peptide was significantly higher in the
Figure 3. Anti-PANC1 IgG and anti-MUC1 IgG production induced by tumor lysate vaccination. (A and B) Anti-PANC1 IgG production in high anti-Gal KO mice vaccinated with (A) α-gal PANC1 tumor lysate and (B) parental PANC1 tumor lysate. (C and D) Anti-MUC1 IgG production in high anti-Gal KO mice vaccinated with (C) α-gal PANC1 tumor lysate and (D) parental PANC1 tumor lysate. Representative data are shown from five experiments with similar results. ELISA results represent one data set from a group of five mice.

Figure 4. Subclasses of induced anti-PANC1 IgG and anti-MUC1 IgG in high anti-Gal KO mice. (A) Subclasses of induced anti-PANC1 IgG in the α-gal PANC1 tumor lysate vaccination group. (B) Subclasses of induced anti-PANC1 IgG in the parental PANC1 tumor lysate group. (C) Subclasses of induced anti-MUC1 IgG in the α-gal PANC1 tumor lysate group. (D) Subclasses of induced anti-MUC1 IgG in the parental PANC1 tumor lysate group. Representative data are shown from five experiments with similar results. ELISA results represent one data set from a group of five mice.
α-gal-t-lysate-vaccinated group than in the pt-lysate group (P=0.0032; Fig. 5B).

**Immune response in α-gal PANC1 tumor lysate-vaccinated α1,3GT KO mice is specific against MUC1 peptide, PANC1 cells and PANC1 tumor lysate.** As shown in Fig. 6, the negative control showed no significant difference in the percentage of proliferated T cells, which appeared as CFSE-low responder T cells (i.e., the CFSE intensity was <400), between α-gal-t- and pt-lysate-vaccination. The positive control (Concanavalin A stimulation) also showed no significant differences in proliferated T cells. Proliferation of T cells was significantly induced in the presence of PANC1 whole cells, PANC1 tumor lysate and MUC1 peptide; whereas, no proliferation was elicited by HEK293 whole cell stimulation. Lymphocytes were also stimulated with other kinds of irradiated cells, including monkey COS7 cells and mouse fibroblast NIH3T3 cells. However, these types of stimulatory cells failed to induce significant proliferation (data not shown). Moreover, the proliferation rate of T cells in α-gal-t-lysate-vaccinated α1,3GT KO mice was significantly higher than in pt-lysate-vaccinated α1,3GT KO mice (Fig. 6).

Adoptive transfer of splenocytes from α-gal PANC1 tumor lysate-vaccinated α1,3GT KO mice induces an effective anti-tumor response in NOD/SCID mice. The experimental design of in vivo studies is shown in Fig. 1A. To confirm the production of anti-PANC1 and anti-MUC1 IgG Abs in adoptively transferred NOD/SCID mice, we performed an ELISA prior to tumor challenge (Fig. 1B and C). Sera from control NOD/SCID mice (without adoptive transfer of splenocytes) showed no anti-PANC1 and anti-MUC1 IgG Ab production; while, NOD/SCID mice who received pt-lysate-vaccinated splenocytes showed small amounts of anti-PANC1 IgG Ab (Fig. 1B and C). In contrast, extremely large amounts of both anti-PANC1 and anti-MUC1 IgG Abs were noted in NOD/SCID mice who received α-gal-t-lysate-vaccinated-splenocytes (Fig. 1B and C). Representative pictures of mice treated with α-gal-whole-c, α-gal-t-lysate or pt-lysate are shown in Fig. 7A. Compared with untreated control mice (data not shown), pt-lysate- and α-gal-whole-c-vaccinated mice developed large tumors; while, no tumors were noted in the α-gal-t-lysate-vaccinated mice (Fig. 7A and B). The in vivo results, including survival time, are summarized in Table I. As shown in Fig. 7B, we monitored tumor growth in splenocyte-transferred mice. No significant differences in the time to appearance of palpable tumor after tumor challenge were observed in either the untreated control or pt-lysate group (untreated, 10.6±2.5 days; pt-lysate, 11.9±2.1 days). In contrast, the development of tumors in the α-gal-whole-c-vaccination group was significantly delayed compared with the untreated and pt-lysate groups (α-gal-whole-c: 16.0±2.8 days, P=0.018 vs. control; P=0.004 vs. pt-lysate). In the untreated control group, the maximum tumor size was 100 mm² within 29 to 34 days (mean, 31.4±2.1 days). In comparison, tumor growth to a similar size was markedly delayed in both the pt-lysate group (40.3±6.9 days, P=0.007 vs. control) and α-gal-whole-c group (45.6±8.3 days, P=0.0013 vs. control). The beneficial effects of vaccination with pt-lysate, α-gal-t-lysate, or α-gal-whole-c were also noted in the prolongation of survival after tumor challenge (Fig. 7C). As shown in Fig. 7C and Table I, the mean survival time of KO mice vaccinated with α-gal-t-lysate was markedly prolonged (82.5±21.9 days) compared with non-vaccinated (41.0±5.7 days, P<0.001), pt-lysate-vaccinated (48.0±6.7 days, P<0.001), and α-gal-whole-c-vaccinated KO mice (57.0±12.6 days, P=0.01). The final cause of death for adoptively transferred NOD/SCID mice from non-vaccinated,
Figure 6. Specificity of immune response induced by tumor lysate vaccination, assessed by the CFSE cell proliferation assay. Histograms of CD4+ and CD8+ proliferated T cells, which are displayed as CFSE-low responder T cells. The number in the left upper corner of the histograms represent the mean ± SD of the percentage of CD4+ and CD8+ proliferated T cells. Data are the mean ± SD of five independent experiments (MUC1 peptide stimulation: MUC1 responder CD4+ T cells, α-gal vs. parental: P=0.010; MUC1 responder CD8+ T cells, α-gal vs. parental: P=0.011; PANC1 whole cell stimulation: PANC1 whole cell responder CD4+ T cells, α-gal vs. parental: P=0.048; PANC1 whole cell responder CD8+ T cells, α-gal vs. parental: P=0.036; PANC1 tumor lysate stimulation: PANC1 tumor lysate responder CD4+ T cells, α-gal vs. parental: P=0.0001; PANC1 tumor lysate responder CD8+ T cells, α-gal vs. parental: P=0.0014).

Table I. The *in vivo* antitumor response against live parental PANC1 cells in adoptive transferred NOD/SCID mice.

<table>
<thead>
<tr>
<th>Type of vaccination (n)</th>
<th>Control mice (no vaccination) (n=10)</th>
<th>Parental PANC1 tumor lysate (n=10)</th>
<th>α-gal PANC1 whole cell (n=5)</th>
<th>α-gal PANC1 tumor lysate (n=10)</th>
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<tr>
<td>Time to appearance of a palpable tumor (Mean ± SD, days)</td>
<td>10.6±2.5&lt;sup&gt;a,b&lt;/sup&gt;</td>
<td>11.9±2.1&lt;sup&gt;c&lt;/sup&gt;</td>
<td>16.0±2.8</td>
<td>No tumor formation</td>
</tr>
<tr>
<td>Time to tumor size reaching 100 mm² (Mean ± SD, days)</td>
<td>31.4±2.1&lt;sup&gt;d,e&lt;/sup&gt;</td>
<td>40.3±6.9&lt;sup&gt;f&lt;/sup&gt;</td>
<td>45.6±8.3</td>
<td>No tumor formation</td>
</tr>
<tr>
<td>Mean survival time (Mean ± SD, days)</td>
<td>41.0±5.7&lt;sup&gt;g,h,i&lt;/sup&gt;</td>
<td>48.0±6.7&lt;sup&gt;j,k&lt;/sup&gt;</td>
<td>57.0±12.6&lt;sup&gt;j&lt;/sup&gt;</td>
<td>82.5±21.9</td>
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Data are expressed as the mean ± SD from 10 or 5 independent experiments. N.S., not significant. *N.S. vs. the parental PANC1 tumor lysate; <sup>a</sup>P=0.018 vs. the α-gal PANC1 whole cell; <sup>b</sup>P=0.004 vs. the α-gal PANC1 whole cell; <sup>c</sup>P=0.007 vs. the parental PANC1 tumor lysate; <sup>d</sup>P=0.0013 vs. the α-gal PANC1 whole cell; <sup>e</sup>N.S. vs. the α-gal PANC1 whole cell; <sup>f</sup>P=0.02 vs. the parental PANC1 tumor lysate; <sup>g</sup>P=0.0077 vs. the α-gal PANC1 whole cell; <sup>h</sup>P<0.001 vs. the α-gal PANC1 tumor lysate; <sup>i</sup>N.S. vs. the α-gal PANC1 whole cell; <sup>j</sup>P<0.001 vs. the α-gal PANC1 tumor lysate; <sup>k</sup>P=0.01 vs. the α-gal PANC1 tumor lysate.
pt-lysate-vaccinated and α-gal-whole-c-vaccinated KO mice were indicated as cancer death, whereas mice transferred from α-gal-t-lysate-vaccinated KO mice died a natural death without the appearance of cancer. Notably, the mean survival time was significantly improved in the pt-lysate-vaccinated group compared with the non-vaccinated group (P=0.02), despite the lack of synthesis of α-gal epitopes in the tumor lysate vaccine.

α-gal PANC1 tumor lysate vaccine protects and prolongs survival of NOD/SCID mice harboring pancreatic cancer stem cell tumors. Compared with untreated control mice (data not shown), pt-lysate- or α-gal-whole-c-vaccinated mice developed large tumors, but the tumorigenesis of pancreatic CSCs was completely prevented in all α-gal-t-lysate-vaccinated mice (Fig. 8A and B). With the exception of the α-gal-t-lysate group, there were no significant differences in the time to appearance of palpable tumors after tumor challenge among the groups (untreated, 13.1±3.3 days; pt-lysate, 14.4±3.4 days; α-gal-whole-c, 17.0±3.8 days) (Table II). The tumor size reached 100 mm² in 40.6±1.8 and 48.0±4.4 days in the untreated and pt-lysate groups, respectively; while, tumor growth to a similar size was significantly delayed in the α-gal-whole-c group, (60.5±7.9 days; P<0.001, vs. control; P=0.033, vs. pt-lysate) (Fig. 8B, Table II). However, vaccination with pt-lysate and α-gal-whole-c did not prolong the survival time after tumor challenge (49.3±14.3 and 60.0±16.8 days, respectively), compared with the non-vaccinated control mice (46.5±11.8 days) (Fig. 8C, Table II). The final causes of death for these mice were indicated as cancer death. In contrast, vaccination using α-gal-t-lysate significantly improved survival after tumor challenge and these treated mice died a natural death without the appearance of cancer (85.0±20.8 days; P<0.001 vs. control; P=0.002 vs. pt-lysate; P=0.018 vs. α-gal-whole-c) (Fig. 8C, Table II). The mean survival time was not significantly different between mice vaccinated with pt-lysate and the non-vaccinated control group (Fig. 8C, Table II), despite the beneficial effects seen with live parental PANC1 cells.

Vaccination with α-gal PANC1 tumor lysate induces production of antibodies against parental PANC1 and CD44^+CD24^+ isolated PANC1 cells. As shown in Fig. 9A, sera from both the α-gal-whole-c and α-gal-t-lysate groups more strongly bound to CD44^+CD24^- isolated PANC1 cells than those from the pt-lysate group, as judged by the mean fluorescence intensity. There was strong Ab production against pancreatic CSCs (i.e., CD44^+CD24^- isolated PANC1 cells) elicited by vaccination.
Figure 8. *In vivo* tumor growth and survival of the adoptive transfer NOD/SCID mice, challenged by live CD44^-CD24^+ PANC1 cells. (A) Images of the adoptive transfer NOD/SCID mice after tumor cell challenge with live CD44^-CD24^+ PANC1 cells. (B) Size of subcutaneous tumors after challenge with live CD44^-CD24^+ PANC1 cells; +, death. The tumor sizes of five individual recipients in each group after adoptive transfer are shown. (C) Survival curves of the adoptive transfer NOD/SCID mice after tumor cell challenge with live CD44^-CD24^+ PANC1 cells.

Table II. The *in vivo* antitumor response against pancreatic cancer stem cells in the adoptive transfer NOD/SCID mice.

<table>
<thead>
<tr>
<th>Type of vaccination (n)</th>
<th>Control mice (no vaccination) (n=10)</th>
<th>Parental PANC1 tumor lysate (n=10)</th>
<th>α-gal PANC1 whole cell (n=5)</th>
<th>α-gal PANC1 tumor lysate (n=10)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Time to appearance of a palpable tumor (Mean ± SD, days)</td>
<td>13.1±3.3ab</td>
<td>14.4±3.4c</td>
<td>17.0±3.8</td>
<td>No tumor formation</td>
</tr>
<tr>
<td>Time to tumor size reaching 100 mm² (Mean ± SD, days)</td>
<td>40.6±1.8de</td>
<td>48.0±4.4f</td>
<td>60.5±7.9</td>
<td>No tumor formation</td>
</tr>
<tr>
<td>Mean survival time (Mean ± SD, days)</td>
<td>46.5±11.8ghi</td>
<td>49.3±14.3jk</td>
<td>60.0±16.8l</td>
<td>85.0±20.8</td>
</tr>
</tbody>
</table>

Data are expressed as the mean ± SD from 10 or 5 independent experiments. N.S., not significant. *N.S. vs. the parental PANC1 tumor lysate; N.S. vs. the α-gal PANC1 whole cell; N.S. vs. the α-gal PANC1 whole cell; P=0.011 vs. the parental PANC1 tumor lysate; P<0.001 vs. the α-gal PANC1 whole cell; P=0.033 vs. the α-gal PANC1 whole cell; N.S. vs. the parental PANC1 tumor lysate; N.S. vs. the α-gal PANC1 whole cell; P<0.001 vs. the α-gal PANC1 tumor lysate; N.S. vs. the α-gal PANC1 whole cell; P=0.002 vs. the α-gal PANC1 tumor lysate; P=0.018 vs. the α-gal PANC1 tumor lysate.
with α-gal-whole-c and α-gal-t-lysate (Fig. 9B). Importantly, vaccination with α-gal-t-lysate induced better Ab production against both CD44-CD24- PANC1 cells and pancreatic CSCs than with α-gal-whole-c, as judged by the mean fluorescence intensity (Fig. 9A and B).

Evaluation of α-gal epitope expression (M86 staining) revealed there was abundant expression of α-gal epitopes in α-gal PANC1 tumors; whereas, expression of α-gal epitopes was scarcely observed in parental PANC1 tumors (Fig. 9C and D). Both CD44 and CD24 molecules were expressed in >90% of cancer cells in PANC1 tumors on NOD/SCID mice. The expression levels of these CSC markers in PANC1 tumor cells were markedly upregulated in comparison with the levels in either α-gal or parental PANC1 cells (12,13). Thus, the CSC components in PANC1 cells were enriched upon tumor formation in NOD/SCID mice. In α-gal PANC1 tumor tissue, merged microphotographs showed tissues stained positive for both M86 and CD44 as well as for both M86 and CD24; thus, the tissues simultaneously expressed the α-gal epitopes and CD44 or CD24 on the cell surface (Fig. 9C, yellow regions). However, no yellow regions were observed in parental PANC1 tumor tissue (Fig. 9D). These results suggest that the build-up of α-gal epitopes on the carbohydrates of CSC-related molecules allows the internalization and antigen-presentation of these molecules by APC. Furthermore, the concentration of CSC-related molecules in the tumor lysate vaccine seems greater than in the whole cell vaccine (i.e., α-gal PANC1 whole cell vaccine).

Discussion

The three main findings of the present study were: i) tumor lysate vaccines elicited strong antibody production against pancreatic cancer cells, the MUC1 peptide, and CD44+CD24+ PANC1 cells, and the latter were isolated as a pancreatic CSC population; ii) tumor lysate vaccination led to effective activation of T cells specific to both the MUC1 peptide and endogenous TAA molecules derived from pancreatic cancer cells; and iii) in vivo experiments on challenge with either live pancreatic cancer cells or a CD44+CD24+ pancreatic CSC population demonstrated an immune response was induced that completely prevented tumor development at local sites in the adoptive transferred NOD/SCID mice. Moreover, the immune response against live tumor cells, elicited by α-gal

Figure 9. Production of antibodies against differentiated cancer cells and cancer stem cells and immunofluorescence findings from PANC1 tumors. (A and B) Production of antibodies in sera from vaccinated high anti-Gal KO mice: (A) anti-CD44 CD24 PANC1 Ab, (B) anti-CD44+CD24+ PANC1 Ab. Representative data from five experiments with similar results are shown. (C and D) Images of tumors stained with M86, anti-CD24, or anti-CD44 mAbs; (C) α-gal PANC1 tumors, (D) parental PANC1 tumors. Bars, 100 µm.
PANC1 tumor lysate vaccination, was significantly stronger than that induced by the α-gal PANC1 whole cell vaccination.

For clinical application of this effective immunotherapy, we need to assess the toxicity and safety of injection of α-gal tumor lysate in humans. The major concern before the start of the present study was that effective uptake of anti-Gal opsonized tumor lysate by APC might induce an immune response against both normal antigens of the tumor lysate and normal cells, such as stromal cells in the tumor. Previous clinical trials using lysate or whole cancer cells as a source of vaccine showed no clinically relevant autoimmune responses (22-24). This conclusion should be further examined in humans to verify whether there is a lack of clinical evidence of auto-immunity induced by α-gal tumor lysate vaccination. Although we plan to primarily employ autologous tumor lysate, which is surgically resected from patients with pancreatic cancer and enzymatically processed in vitro to express α-gal epitopes, as the vaccinating material (25), the volume of tumor mass in the resected pancreas is small and limited. Actually, the vast majority of patients are diagnosed as inoperable because they present with incurable metastatic disease. To overcome this critical situation, we propose to generate the tumors in mice to create vaccinating material, as in the present study.

Pancreatic cancer-associated antigens that are candidates for potential immune targeting include Her2/neu (26), MUC1 (27), CEA (4), mesothelin (5,24), telomerase (28) and survivin (29). However, vaccinating against a single antigen is disadvantageous because it is not known what exact antigen can potentially induce a more effective antitumor immune response. Furthermore, immunity against a single antigen may be ineffective in tumors with heterogeneous cell populations and carries the risk of inducing tumor antigen escape variants (30,31). However, this strategy is sometimes applicable to those patients with a specific HLA type. To overcome the drawbacks of single antigen immunotherapy, several groups used multiple-antigen vaccine platforms and reported successful induction of antigen-specific immune responses (32,33). However, these studies were conducted in animal models of tumors or in in vitro (32,33). The use of unfractonated tumor-derived antigens in the form of tumor lysates circumvents these disadvantages because tumor lysates contain multiple known and unknown antigens that can be presented to T cells by both MHC class I- and class II-pathways (34-36). Therefore, effective uptake of α-gal tumor lysate by APC is more likely to induce a polyclonal expansion of T cells, including MHC class II-restricted T-helper cells. These cells have been recognized to play an important role in the activation of CD8+ CTLs, probably the most important cells in any antitumor immune response (22,23,30). The generation of CTL clones with multiple specificities may be an advantage in heterogeneous tumors and could also reduce the risk of tumor escape variants.

The lethal nature of pancreatic cancer is due to the ability of remnant cells, including differentiated cancer cells and CSCs after surgery, chemotherapy and radiation therapy, to develop into recurrent or metastatic tumors. However, these remnant residual cancer cells might be destroyed by strong activation of immunocytes, induced by vaccination with the α-gal tumor lysate that can specifically attack and destroy TAA-expressing tumor cells. The most encouraging results of immunotherapy in pancreatic cancer have been in adjuvant settings, such as post-surgery (37,38). Moreover, due to genome instability and the heterogeneity in pancreatic cancer, the immunological setting for the destruction of TAA-expressing tumor cells frequently results in the appearance and expansion of tumor cell subclones with no or low expression of the specific TAA (39-41). Our previous study demonstrated the effect of using tumor cells as a vaccine source to inhibit the development of transplanted melanoma cell tumors in mice (12). However, the inhibition of tumor formation was not complete. The weakness of such vaccine therapy could be related to the use of melanoma cells rather than pancreatic cancer cells, or the use of a less than optimal vaccine therapy to overcome various types of CSCs due to the presence of only a few TAAAs in the whole cell vaccine. To achieve complete destruction of CSCs, it may be necessary to target the tumor microenvironment as well as tumor cells themselves. For this purpose, tumor tissue lysate seems to offer a better option than tumor cell lysate as a source of vaccine. A polyvalent tumor lysate vaccine, engineered to express α-gal epitopes and prepared from autologous tumors, is the most suitable material for immunotherapy. Notably, recent studies demonstrated that the heterogeneity of metastases reflects heterogeneity already existing within the primary tumor, and that the primary carcinoma is a mixture of numerous subclones, each of which independently expands to form a large number of cells (42,43).

In summary, we plan to employ autologous tumor lysate prepared from surgically resected pancreas cancer, which is enzymatically processed in vitro to express α-gal epitopes, as vaccinating material; although, the tumor mass in the resected pancreas is often small and limited. The vast majority of patients are diagnosed as inoperable because they present with incurable metastatic disease. To overcome this problem, we propose using tumors generated in mice as candidate vaccination material. We hope that the use of a tumor lysate vaccine, engineered to express α-gal epitopes, can elicit a strong immune response toward all pancreatic cancer cells, including differentiated pancreatic cancer cells and pancreatic CSCs, and may improve the prognosis for patients with pancreatic cancer.

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